

**SIDER****SIDERDECOR****OXYDRO****Description**

SiderDecor is the traditional European hard coat stucco formulation featuring the addition of added plasticity that allows for decorative worm hole texturing possibilities. SiderDecor also features the unique benefits of:

- ↻ Water repellency & vapor permeability
- ↻ 18 standard factory blended integral colors
- ↻ Non-combustible & non-flammable

which are not found in any other similar products on the market today. SiderDecor provides the natural solution when a consistently colored interior or exterior stucco wall finish is desired.

**Use**

SiderDecor provides a decorative, hard coat finish for masonry blocks and other substrates. The unique feature of a factory blended integral color allows for SiderDecor to be applied in a true, one-step application directly over masonry block or concrete, without the need for additional reinforcement or metal lath. Consult Sider-Oxydro, Inc. technical data sheets for additional information to ensure proper installation.

**Composition**

Portland cements, sand and non-synthetic additives.

**Surface Preparation**

Surfaces must be free of all bond-inhibiting materials including dirt, efflorescence, release agents and any other foreign particles. Remove paint, loose or damaged materials by water blasting, pressure washing, sandblasting or mechanical wire brushing.

**Limitations**

Apply when ambient temperature is above 41° F (5° C) and below 90° F (32° C). For applications outside of these temperature ranges, please contact Sider-Oxydro, Inc. technical support for additional information. *Avoid application of SiderDecor in direct sunlight.*

**Mixing Instructions and Application Procedures**

Mix 5 quarts (5 liters) of clean, potable water to each bag of SiderDecor. Mix in a clean, standard batch mixer for no less than 5 minutes to yield good plasticity and a homogeneous mix. *For darker color selections, mix for no less than 10 minutes.* Do not re-temper the material, add additional water nor use partially set or frozen material in the mix.

It is recommended that concrete or masonry surfaces be misted prior to the application of SiderDecor. SiderDecor can be applied by means of trowel or spray application methods. Apply SiderDecor in a thickness ranging from 1/4" (6.35 mm) to 1/2" (12.7 mm), dependent upon the substrate desired finish texture.

Finish textures range with a variety of worm hole choices, using standard trowel techniques and specialized rolling tools specifically designed for use with SiderDecor.

Mist as necessary to prevent rapid drying of SiderDecor in high temperature applications.

**Coverage**

18<sup>2</sup> to 20<sup>2</sup> (1.67 m<sup>2</sup> to 1.86 m<sup>2</sup>) per 66 lb. (30 kg) of coverage at 3/8" (9.5 mm) applied thickness.

**Packaging**

One 66 lb. (30 kg) bag.

**Storage and Shelf Life**

Shelter in a dry environment from direct sunlight, extreme heat, rain and freezing. Shelf life is one year in original sealed packaging.

*Sider-Oxydro products are specifically formulated and designed to meet and exceed industry standards. Please refer to technical data sheets for specific installation instructions or contact Sider-Oxydro for application questions.*