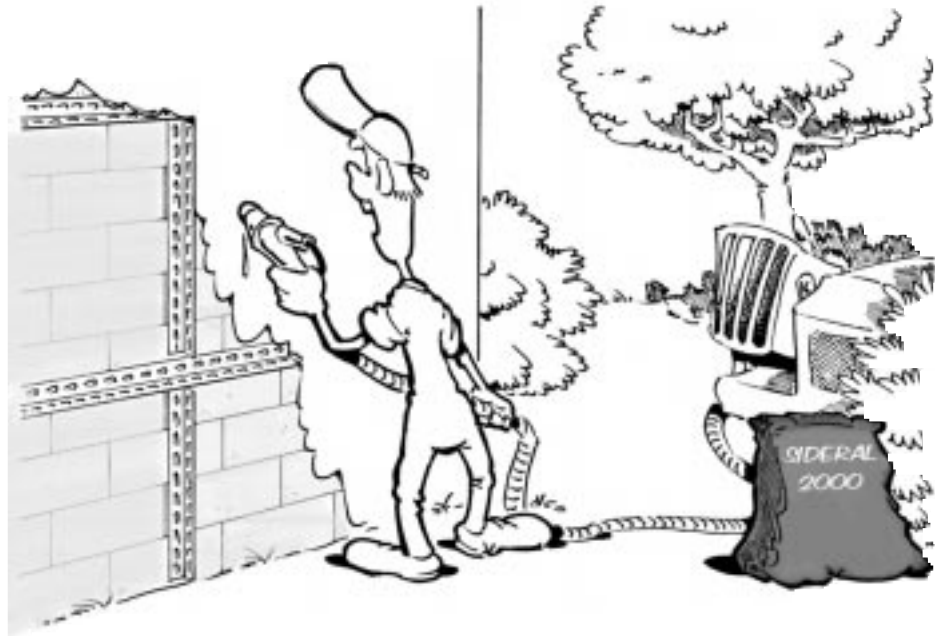


SIDER

SIDERAL 2000

OXYDRO



Description

Made with Crystal Fiber®, Sideral 2000 is the Next Generation hard coat decorative coating finish featuring the benefits of:

- ↻ Vapor permeability & water repellency
- ↻ Non-flammable & non-combustible
- ↻ 18 standard factory blended integral colors

and is made with the patented Crystal Fiber® technology. This technology creates a hard coat decorative coating finish that is lightweight and flexible, properties unparalleled in the decorative coating industry.

In addition, Sideral 2000 uses recycled materials in the manufacturing process, helping to reduce dependencies on dwindling natural resources.

Use

Sideral 2000 is a decorative, hard coat wall finish. A true, one-step application is possible when applied directly over masonry blocks, concrete surfaces or metal lath. Consult Sider-Oxydro, Inc. technical data sheets for applications over other substrates to ensure proper installation.

Composition

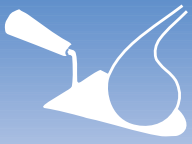
Portland cements, Crystal Fiber® and non-synthetic additives.

Surface Preparation

Surfaces must be free of all bond-inhibiting materials including dirt, efflorescence, release agents and any other foreign particles. Remove paint, loose or damaged materials by water blasting, pressure washing, sandblasting or mechanical wire brushing.

Limitations

Apply when ambient temperature is above 41° F (5° C) and below 90° F (32° C). For applications outside of these temperature ranges, please contact Sider-Oxydro, Inc. technical support for additional information.

**SIDER****SIDERAL 2000****OXYDRO***CONTINUED***Mixing Instructions
and Application
Procedures**

One 110 lb. (50 kg) kit of Sideral 2000 contains 1 - 66 lb. (30 kg) bag of paste and 1 - 44 lb. (20 kg) bag of factory blended powder. Mix in a clean, standard batch mixer for no less than 5 minutes to yield good plasticity and homogeneous mix. *For darker selected colors, it is recommended to mix Sideral 2000 for no less than 10 minutes to yield a good plasticity and homogeneous mix.* Do not re-temper the material nor use partially set or frozen material in the mix. *Up to 1 quart (1 liter) of water may be added, per kit, to aid workability.*

Apply Sideral 2000 by either trowel or spray method. Desired thickness for Sideral 2000 application ranges between 1/4" (6.35 mm) to 3/8" (9.5 mm) thickness, dependent upon desired texture of finish.

Textures that can be achieved with the use of Sideral 2000 include smooth, textured, knock-down, rough and skip-trowel.

Coverage

50 f² to 60 f² (4.65 m² to 5.57 m²) per 110 lb. (50 kg) of coverage at 1/4" (6.35 mm) applied thickness.

Packaging

One 110 lb. (50 kg) kit contains 1 - 66 lb. (30 kg) bag of paste & 1 - 44 lb. (20 kg) bag of powder.

Storage and Shelf Life

Shelter in a dry environment from direct sunlight, extreme heat, rain and freezing. Shelf life is one year in original sealed packaging.

Sider-Oxydro products are specifically formulated and designed to meet and exceed industry standards. Please refer to technical data sheets for specific installation instructions or contact Sider-Oxydro for application questions.